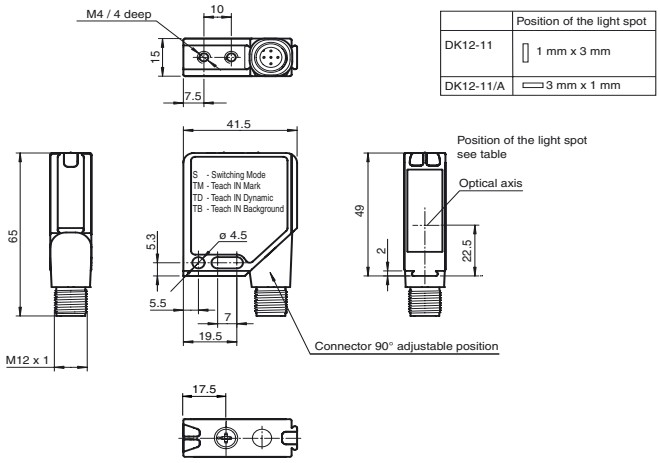
Dimensions



	Position of the light spot
DK12-11	1 mm x 3 mm
DK12-11/A	3 mm x 1 mm

Model Number

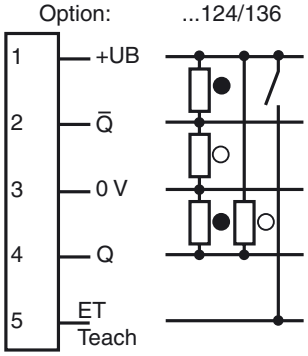
DK12-11/124/136

Print mark contrast sensor
with M12, 5-pin metal connector

Features

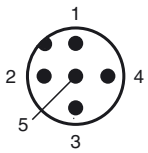
- Diffuse mode sensor for recording any print mark
- TEACH-IN, static and dynamic
- 50 µs response time, suitable for extremely rapid scanning processes
- 3 emitter colours: green, red and blue

Electrical connection

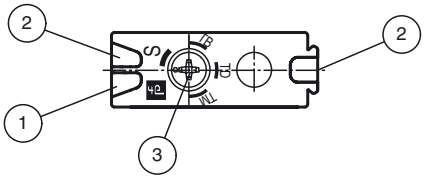


○ = Backround
● = Mark

Pinout



Indicators/operating means



1	Operating display green
2	Switch state yellow
3	Teach-In switch

Additional accessories can be found in the Internet.

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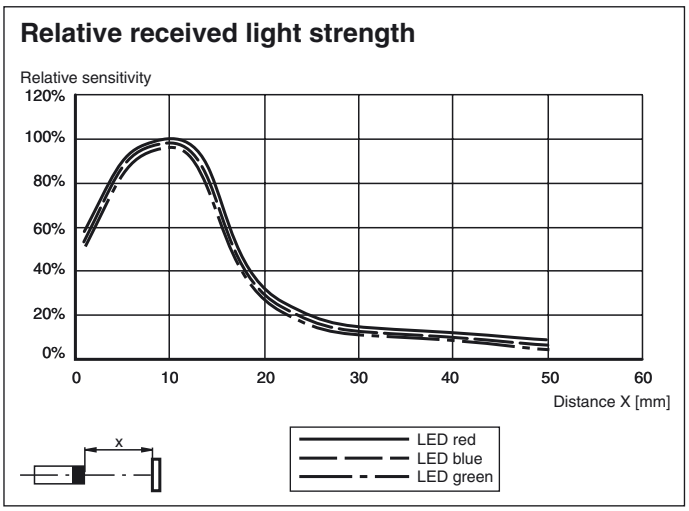
Technical data

General specifications		
Sensor range		11 mm ± 2 mm
Light source		3 LEDs (R,G,B)
Light spot representation		1 mm x 3 mm , light spot along to longitudinal direction
Angle deviation		max. ± 3°
Approvals		CE, cULus
Light type		Visible green/red/blue, modulated light
Teach-In		static and dynamic Teach-In
Indicators/operating means		
Operating display		green LED, statically lit Power on , short-circuit : LED green flashing (approx. 4 Hz)
Function display		2 LEDs yellow, light up in case of detection
Teach-In indication		Teach-In mark: LED green/yellow equiphase flashing; 2,5 Hz . Teach-In background: LED green/yellow non equiphase flashing; 2,5 Hz . Teach-In dynamic: LED green/yellow equiphase flashing; 1.0 Hz . Teach Error:LED green/yellow non equiphase flashing; 8.0 Hz .
Operating elements		Teach-In rotary switch for Switching operation, Teach-In mark, Teach-In background and dynamic Teach-In
Electrical specifications		
Operating voltage	U_B	10 ... 30 V DC
Protection class		II, rated voltage ≤ 250 V AC with degree of pollution 1-2 according to IEC 60664-1
Ripple		10 %
No-load supply current	I_0	≤ 80 mA
Input		
Function input		Ext. Teach-In input (ET)
Output		
Switching type		light/dark switching
Signal output		2 Push-pull outputs, complementary, short-circuit proof, reverse polarity-protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Switching frequency	f	10 kHz
Response time		50 µs
Standard conformity		
Standards		EN 60947-5-2
Ambient conditions		
Ambient temperature		-20 ... 60 °C (253 ... 333 K)
Storage temperature		-40 ... 75 °C (233 ... 348 K)
Mechanical specifications		
Protection degree		IP67
Connection		Metal connector M12, 5-pin, 90° convertible
Material		
Housing		Frame: die-cast zinc, nickel-plated Laterals: plastic PC, glass-fiber reinforced
Optical face		Plastic pane
Mass		60 g

Relative received light strength



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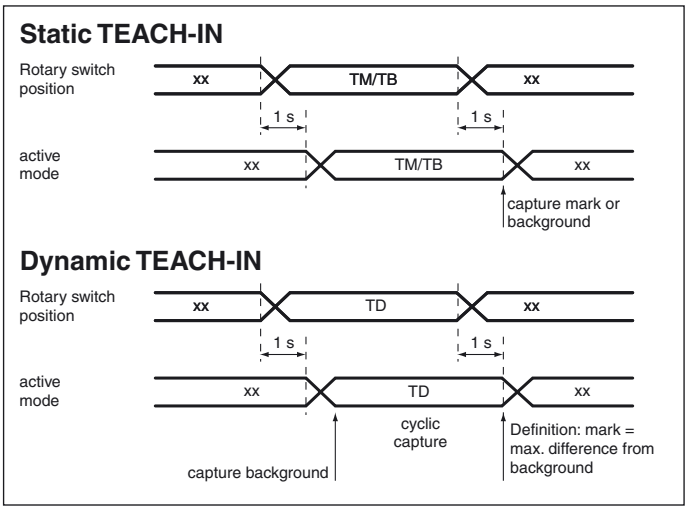
Curves/Diagrams



Adjustment

In the case of reflecting or shiny object surfaces, the sensor must be tilted by approx. 10° against the material surface.

Teach-In via rotary switch

Teach-In via rotary switch in four settings: Switch mode, Teach-In Mark, Teach-In Background and Dynamical Teach-In.

A change of the switch setting needs to pass a 1 second time lock. That means that the switch must be for at least 1 second in the new position before the sensor accepts the required mode (indicated by the flashing sequence of the indication LEDs).

Statical Teach-In

Statical Teach-In mode (TM/TB) allows the teach of mark and background at the same time (one after the other but independently of the order) or separately. There is no need to teach always both mark and background.

Setting TM (Teach-In Mark)

Teach-In starts with a continuous value capturing. The object's colour may change. When the switch position changes, the last captured value will be saved as the marks value. During the "Teach-In Mark" mode, the green and the yellow LEDs are flashing simultaneously (f = 2.5 Hz).

Setting TB (Teach-In Background)

Same function as described above (TM setting).
During the "Teach-In Background" mode the green and the yellow LEDs are flashing alternating (f = 2.5 Hz).

Dynamical Teach-In

Setting TD (Teach-In Dynamic)

The Teach-In procedure starts and a continuous value capturing is carried out. The first captured signals after entering the "Dynamical Teach-In" mode are interpreted by the sensor as the background. The maximum signal variation during the entire "Teach-In Dynamic" mode will be interpreted as the print mark.

During the "Teach-In Dynamic" mode the green and the yellow LEDs are flashing simultaneously (f = 1.0 Hz).

Switch mode (normal operation)

Setting S (Switching Mode)

This switch setting terminates the actual Teach-In mode. Signal evaluation for each of the 3 emitter colours for both mark and background is now performed.

a.) Teach-In successfully finished --> switch mode:
Selection of the most suitable emitter colour for the evaluated contrast.
The switching level is set to the centre between mark and background signal.
The switching outputs Q1/PNP and Q2/NPN are activated when the teached mark is detected.

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b.) Alarm function:
In case of too weak contrast for all 3 emitter colours, all emitters will be deactivated. The yellow and the green LEDs are flashing alternating with a frequency of approx. 8.0 Hz. The sensor returns to the switch mode (normal operation) after 7 seconds without changing the saved values.

External Teach-In input

The desired operating mode is set in switch position S by connecting a high pulse of a certain width:

Teach-In Dynamic (TD) 420 ms ... 450 ms

Teach-In Background (TB) 320 ms … 350 ms

Teach-In Mark (TM) 220 ms ... 250 ms

Switching Mode (S) 120 ms … 150 ms

The description of the individual operating modes corresponds to the Teach-In via rotary switch.

During the external Teach-In the function of the rotary switch is deactivated.

An external Teach-In procedure must be completed with a signal for requesting the Switching Mode (S).

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